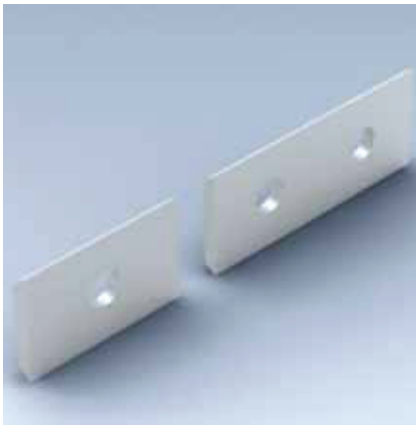


8. Knives and spare parts

8.1 Knives and blank knives

8.1.1 Turnblade knives



Knife height 12 mm

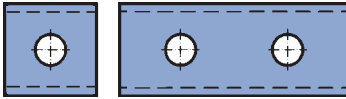
HW-05F / HW-02UF
TM 405 0

Knife	SB mm	H mm	DIK mm	VE PCS	ID HW-05F	ID HW-02UF
1	7.6	12	1.5	10	005080 ●	
1	9	12	1.5	10	005158 ●	
1*	12	12	1.5	10	005081 ●	
1	15	12	1.5	10	005082 ●	
1	20	12	1.5	10	005083 ●	602001 ●
2	30	12	1.5	10	005084 ●	602002 ●
2	40	12	1.5	10	005085 ●	602003 ●
2	50	12	1.5	10	005086 ●	602004 ●
2	60	12	1.5	10	005087 ●	

ID = 1 piece.

* = with 4 cutting edges.

Knife type:
Type 1 Type 2



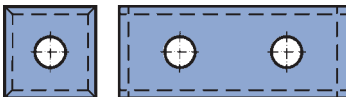
Turnblade knife

Cutting material recommendation	HW-05F	HW-02 UF
Softwood	◆	◇
Hardwood	◇	◆
Glulam	◇	◆
Chipboard	◇	◆
MDF	◇	◆
Thermoplastics (PE, PP, PVC, etc.)	◇	◆

◆ suitable ◇ partly suitable

Cutting material:

HW / HW ultra fine grain quality



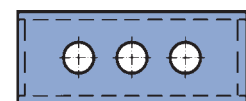
Turnblade knife with 4 cutting edges

Cutting material recommendation	HW-05F	HW-02 UF
Softwood	◆	◇
Hardwood	◇	◆
Glulam	◇	◆
Chipboard	◇	◆
MDF	◇	◆
Thermoplastics (PE, PP, PVC, etc.)	◇	◆

◆ suitable ◇ partly suitable

Cutting material:

HW / HW ultra fine grain quality



Turnblade knife with 4 cutting edges
and 3 holes

Knife height 12 mm with 4 cutting edges

HW-05F / HW-02UF
TM 405 0

SB mm	H mm	DIK mm	VE PCS	ID HW-02UF	ID HW-05F
30	12	1.5	10	602005 ●	005161 ●
50	12	1.5	10	602006 ●	006506 ●

ID = 1 piece.

HW-05F with 3 holes
TM 405 0

SB mm	H mm	DIK mm	QAL	VE PCS	ID
50	12	1.7	HW-05F	10	007668 ●

ID = 1 piece.

Workpiece material:

Solid wood, wood derived materials

Cutting material:

HW