



Grooving cutters for manual feed

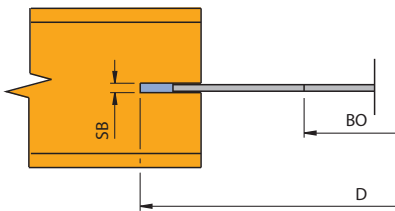
Application:
For grooving with (MEC) or against feed (MAN).

Machine:
Spindle moulders, moulders and double-end tenoners.

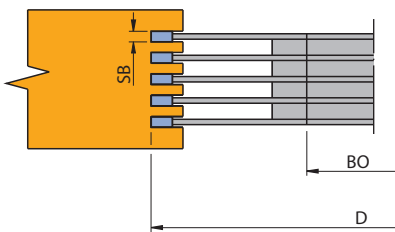
Workpiece material:
Solid wood; uncoated, coated and veneered wood derived materials.

Technical information:
Tool body design with round, closed shape.

Z 12
WF 100 1 05



Scheme: Grooving in middle layer



Scheme: Set assembly for lock corner joint

D mm	SB mm	TDI mm	BO mm	BO _{max} mm	Z	n min ⁻¹	ID
125	1.5	0.8	30	50	12	6200 - 13700	020241 ●
125	1.8	1.0	30	50	12	6200 - 13700	020242 ●
125	2.0	1.2	30	50	12	6200 - 13700	020243 ●
125	2.2	1.2	30	50	12	6200 - 13700	020244 ●
125	2.5	1.4	30	50	12	6200 - 13700	020245 ●
125	3.0	2.0	30	50	12	6200 - 13700	020246 ●
125	3.5	2.2	30	50	12	6200 - 13700	020247 ●
125	4.0	2.5	30	50	12	6200 - 13700	020248 ●
125	4.5	3.0	30	50	12	6200 - 13700	020249 ●
150	1.5	0.8	30	60	12	5200 - 11400	020265 ●
150	1.8	1.0	30	60	12	5200 - 11400	020266 ●
150	2.0	1.2	30	60	12	5200 - 11400	020267 ●
150	2.2	1.2	30	60	12	5200 - 11400	020268 ●
150	2.5	1.4	30	60	12	5200 - 11400	020269 ●
150	3.0	2.0	30	60	12	5200 - 11400	020250 ●
150	3.5	2.2	30	60	12	5200 - 11400	020251 ●
150	4.0	2.5	30	60	12	5200 - 11400	020252 ●
150	4.5	3.0	30	60	12	5200 - 11400	020253 ●
150	5.0	3.5	30	60	12	5200 - 11400	020254 ●
150	6.0	4.5	30	60	12	5200 - 11400	020255 ●
150	7.0	5.0	30	60	12	5200 - 11400	020256 ●
150	8.0	6.0	30	60	12	5200 - 11400	020257 ●
150	9.0	6.5	30	60	12	5200 - 11400	020258 ●
150	10.0	7.0	30	60	12	5200 - 11400	020259 ●
180	4.0	2.5	30	70	12	4300 - 9500	020260 ●
180	5.0	3.5	30	70	12	4300 - 9500	020261 ●
180	6.0	4.5	30	70	12	4300 - 9500	020262 ●
180	8.0	6.0	30	70	12	4300 - 9500	020263 ●
180	10.0	7.0	30	70	12	4300 - 9500	020264 ●

Groove cutter for MEC, see section Panel Processing.
For spacers TR 100 0 used as a set, see section Knives and Spare Parts.